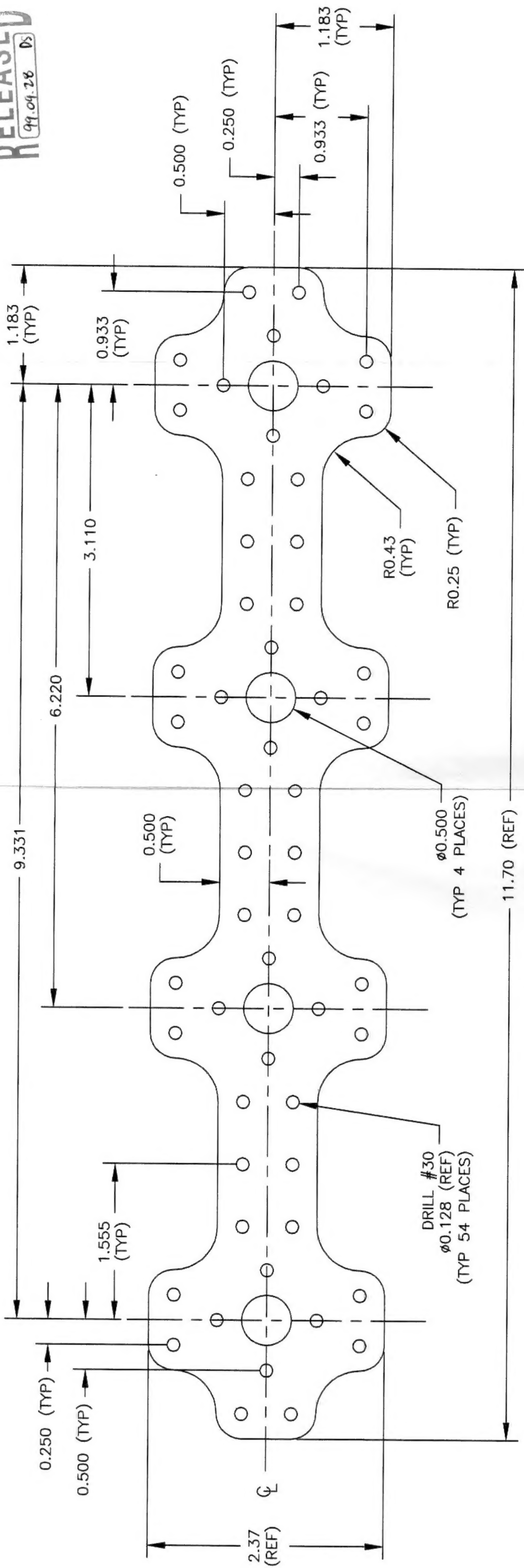
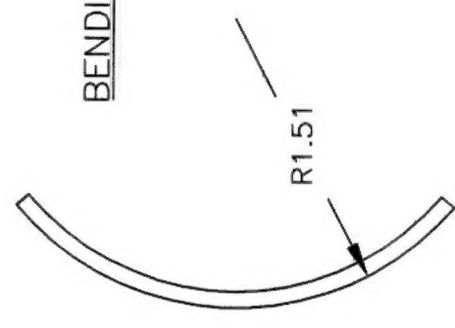


RELEASED
99.04.28 DS



FLAT PATTERN



BENDING DETAIL

MATERIAL: 6061-T6 SHEET (QQ-A-250/11) 0.091" THICK
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
BREAK ALL SHARP EDGES 0.010 TO 0.020
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
ALL DIMENSIONS ARE IN INCHES

A		99.09.07		NEW ISSUE	
DESIGN	CP	DRAWN BY	RF	DART DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED	CP	APPROVED	[Signature]	DRAWING NO.	D2910
DATE	99.09.07			REV. A	SHEET 1 OF 1
				TITLE	DOUBLER
				SCALE	1:1

